

# VHBX

## INSTALLATION, OPERATION & MAINTENANCE INSTRUCTIONS

### **\*\*WARNING TO INSTALLER, SERVICE PERSONNEL AND OWNER\*\***

Altering the product or replacing parts with non authorized factory parts voids all warranty or implied warranty and may result in adverse operational performance and/or a possible hazardous safety condition to service personnel and occupants. Company employees and/or contractors are not authorized to waive this warning. Current **Maintenance Program** is available at [www.firstco.com](http://www.firstco.com) under "Product Information".




**NOTE:** Read the entire installation instruction manual before starting the installation.

### **SAFETY CONSIDERATIONS**

Improper installation, adjustment, alteration, service, maintenance, or use can cause explosion, fire, electrical shock, or other conditions which may cause personal injury or property damage. Consult a qualified licensed installer, service agency, or your distributor for information or assistance. The qualified licensed installer or service agency must use factory-authorized kits or accessories when modifying this product. Refer to the individual instructions packaged with kits or accessories when installing.

Follow all safety codes. Wear safety glasses and work gloves. Use quenching cloth for brazing operations. Have fire extinguisher available. Read these instructions thoroughly and follow all warnings or cautions attached to the unit. Consult local building codes and National Electrical Code (NEC) for special requirements.

Recognize safety information. This is the safety-alert symbol . When you see this symbol on the unit and in instructions manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, CAUTION, and NOTE. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which will result in severe personal injury or death. WARNING signifies hazards which could result in personal injury or death. CAUTION is used to identify unsafe practices which would result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which will result in enhanced installation, reliability, or operation.



**WARNING:** Before installing or servicing unit, always turn off all power to unit. There may be more than one disconnect switch. Turn off accessory heater power if applicable. Electrical shock can cause personal injury or death.

## GENERAL

The manufacturer assumes no responsibility for equipment installed in violation of any code requirement.

These instructions give information relative to the installation of these fan coil units only. For other related equipment refer to the proper instructions.

Material in this shipment has been inspected at the factory and released to the transportation agency in good condition. When received, a visual inspection of all cartons should be made immediately. Any evidence of rough handling or apparent damage should be noted on the delivery receipt and the material inspected in the presence of the carrier's representative. If damage is found, a claim should be filed against the carrier immediately.

## INTRODUCTION

The VHBX Fan Coil units are designed for flexibility and can be used for upflow, horizontal left or right side down applications. These units are available for application in systems of 18,000 through 60,000 Btuh nominal cooling capacities and up to 85,000 Btuh heating with the factory installed electric heater.

## INSTALLATION

The licensed installer must adhere strictly to all local and national code requirements pertaining to the installation of this equipment.

All VHBX Fan Coil units are U.L. listed for installation with zero inches clearance to combustible materials. This includes the unit cabinet, discharge plenum and connecting ducts. Sufficient clearance must be provided at the front of the unit to allow access to electrical controls and removal of the motor / blower assembly for servicing. This clearance distance should be approximately the same depth as the fan coil unit.

### Installation Precautions

Always use proper tools and equipment.

No wiring or other work should be attempted without first ensuring that the fan coil is completely disconnected from the power source and locked out. Always verify that a good ground connection exists prior to energizing any power sources.

Always review the nameplate on each unit for proper voltage and control configurations. This information is determined from the components and wiring of the unit and may vary from unit to unit.

When soldering or brazing to the unit, it is recommended to have a fire extinguisher readily available. When soldering close to valve packages or other components, heat shields or wet rags are required to prevent damage.

When the fan coil unit is in operation components are rotating at high speeds.

Units must be installed level to ensure proper drainage and operation.

Be sure that the drain pan is free from foreign material prior to start up.

Check filter media installation to ensure that it is installed correctly. Use the directional arrows or other information on the filter to determine the proper flow direction.

Ensure that the air distribution system does not exceed the external static rating of the unit.

### PROCEDURE 1 – CHECK EQUIPMENT

Unpack unit and move to final location. Remove carton taking care not to damage unit.

Inspect equipment for damage prior to installation. File a claim with shipping company if shipment is damaged. Locate unit nameplate which contains proper installation information. Check nameplate to be sure unit matches job specifications.

### PROCEDURE 2 – MOUNT FAN COIL

All VHBX Fan Coil units are U.L. listed for installation with zero inches clearance to combustible materials. This includes the unit cabinet, discharge plenum and connecting ducts. Unit must be mounted on a field supplied return plenum, lie on its side or hang from the ceiling. Sufficient clearance must be provided at the front of the unit to allow for wiring, piping, and servicing the unit. This clearance distance should be approximately the same depth as the fan coil unit.

**IMPORTANT:** When unit is installed over a finished ceiling and/or living area, building codes may require a field-supplied secondary condensate pan to be installed under the entire unit. Some localities may allow the alternative of running a separate secondary condensate line or applying a field mounted condensate overflow switch. Consult local codes for additional restrictions or precautions.

**NOTE:** When installing any fan coil over a finished ceiling and/or living area, installation of a secondary drain pan under entire unit is recommended to avoid damage to ceiling.

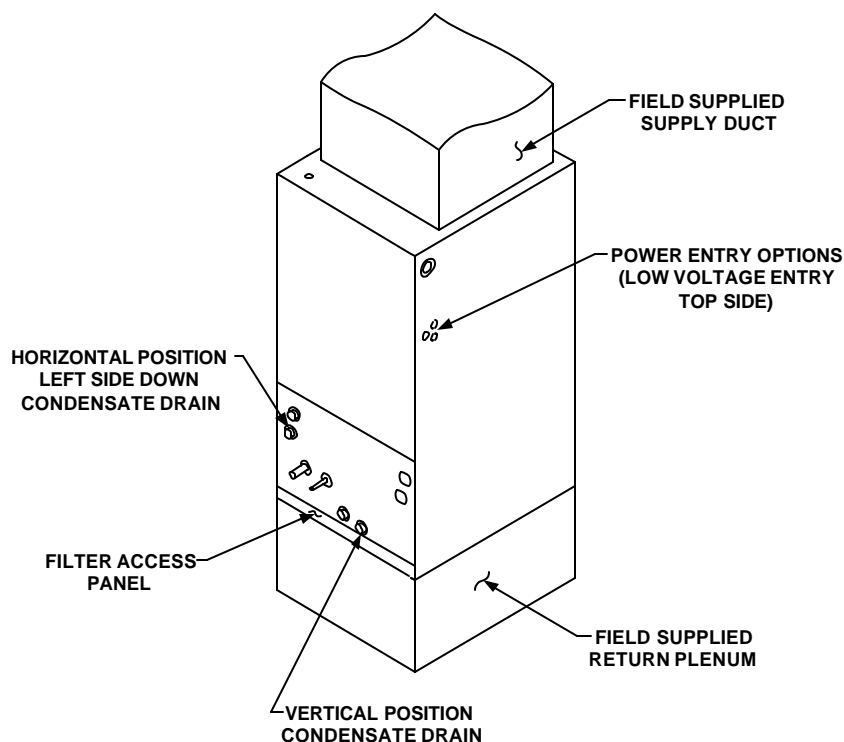


Figure 2 - Typical Unit Configuration

The VHBX Fan Coil can be installed for upflow and horizontal-left applications as factory shipped. Units can be installed for horizontal-right applications with field modifications.



**CAUTION:** Extreme caution must be taken that no internal damage will result if screws or holes are drilled into the cabinet. Failure to follow this CAUTION could result in product or property damage and minor personal injury.

**-- Upflow Installation**

Unit must be mounted on a field supplied return plenum that is open or ducted with return air. Only use return-air opening provided in the bottom of the unit. All return air must pass through the bottom of the unit and A-coil. (See Figure 2.)

**-- Horizontal Installations**

Be sure installation complies with all applicable building codes that may require installation of a secondary condensate pan. The VHBX Fan Coil unit is factory assembled for horizontal left side down application without any modification required.

1. Arrange support for unit by setting it in or above secondary condensate pan.
2. When suspending unit from ceiling with metal support straps extreme care should be taken that no internal damage will result if screws are drilled into the cabinet.



**CAUTION:** The unit should be leveled in such a way that there is slope toward the condensate drain nipple to assure positive drainage. Failure to follow this CAUTION could result in product or property damage.

**-- Horizontal Right Conversion**

To convert unit for horizontal right side down installations:

1. Remove blower and coil panels.
2. Remove angle bracket holding top of horizontal drain pan.
3. Remove horizontal drain pan and A-coil assembly.
4. Flip horizontal drain pan over to right side and reinstall horizontal drain pan and A-coil into cabinet.
5. Secure forward edge of horizontal drain pan with angle bracket.
6. Replace blower and coil panels.
7. Unit should be leveled in such a way that there is slope toward the condensate drain nipple to assure positive drainage.

### PROCEDURE 3 – AIR DUCTS

All duct work must be installed in accordance with National Fire Protection Association Codes 90A and 90B.

In many cases it is acceptable to use ducting of the same size as the fan coil connections. However, unique arrangements or long duct runs must be confirmed by a local professional. The manufacturer will not be responsible for misapplied equipment.

It is recommended to use flexible connectors between ductwork and the fan coil unit to prevent transmission of vibration. Connect supply-air duct over outside of flanges provided on supply-air opening. Secure duct to flange with proper fasteners for type of duct used, and seal duct-to-unit joint. Ducts should be adequately insulated to prevent condensation during the cooling cycle and to minimize heat loss during the heating cycle.

All return air must be filtered to prevent dirt buildup on the coil surface. If there is no ducted return, applicable installation codes may limit the unit to installation only in a single story residence.

#### Ductwork Acoustical Treatment

Metal duct systems that do not have a 90 degree elbow and 10 ft. of main duct to first branch takeoff may require internal acoustical insulation lining. As an alternative, fibrous ductwork may be used if constructed and installed in accordance with the latest edition of SMACNA construction standard on fibrous glass ducts. Both acoustical lining and fibrous ductwork shall comply with National Fire Protection Association Standards 90A or 90B as tested by UL Standard 181 for Class 1 air ducts.

### PROCEDURE 4 – ELECTRICAL CONNECTIONS

**NOTE:** Before proceeding with electrical connections, make certain that supply voltage, frequency, and phase are as specified on unit rating plate. Be sure that electrical service provided by the utility is sufficient to handle the additional load imposed by this equipment. See unit wiring label for proper field high and low voltage wiring. Make all electrical connections in accordance with NEC and any local codes or ordinances that may apply. Use copper wire only.



**CAUTION:** If a disconnect switch is to be mounted on the unit, select a location where drill or fastener will not contact electrical or refrigerant components. Electrical shock can cause personal injury or death.



**WARNING:** Service and maintenance to internal components and wiring can not be performed until the main disconnect switch is turned off. Failure to do so will result in electrical shock causing personal injury or death.

#### A. Line-Voltage Connections

Fan coil units with 10kW or less electric heat are provided with a terminal block for connection of 1 electrical service. Units with 15kW and 20kW are provided with dual circuit breakers for the connection of 2 electrical services and units with 25kW are provided with 3 circuit breakers for the connection of 3 separate electrical services. (Figure 3)

Connect ground wire to unit ground lug.

Check all factory wiring per unit wiring diagram and inspect factory wiring connections to be sure none were loosened in transit or installation.

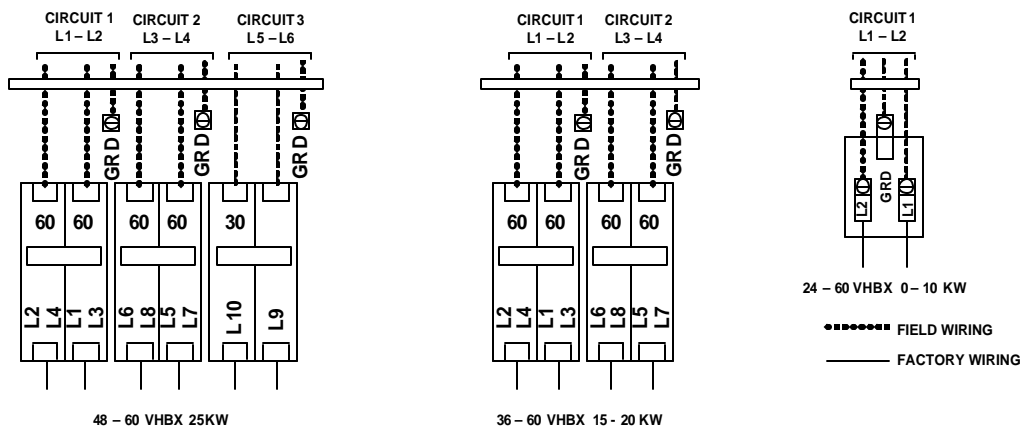


Figure 3 - Line Voltage Wiring Connections

## B. Ground Connections



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**WARNING:** The cabinet must have an uninterrupted or unbroken ground according to NEC, ANSI/NFPA 70 and local codes to minimize personal injury if an electrical fault should occur. The ground may consist of electrical wire or metal conduit when installed in accordance with existing electrical codes. (See Ground/Conduit Note below.) Failure to follow this warning could result in an electrical shock, fire, or death.

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**NOTE:** Use UL listed conduit and conduit connector to connect supply wire(s) to unit and obtain proper grounding. If conduit connection uses reducing washers, a separate ground wire must be used. Grounding may also be accomplished by using grounding lug provided in control box.

## C. 24V Control System Connections to Unit Circuit Board

Refer to unit wiring diagram for recommended wiring procedures. Use No. 18 AWG color-coded, insulated (35 degrees C minimum) wires to make low-voltage connections between thermostat and unit. If thermostat is located more than 100 ft. from unit (as measured along the low-voltage wires), use No. 16 AWG color-coded, insulated (35 degrees C minimum) wires. Connect low-voltage thermostat leads and low-voltage outdoor unit leads to the fan coil circuit board as shown on unit wiring diagram. (See Figure 4.)

**These units can be configured, at the factory, for both modes of heat pump reversing valve operation. The units' configuration is dictated by the reversing valve operation of the outdoor unit and needs to be ordered to match the outdoor unit. It is very important that the unit be configured correctly. The reversing valve is either energized on a call for heating, usually designated at the thermostat and outdoor unit by the letter 'B'; or the reversing valve is energized on a call for cooling, designated by the letter 'O'.**



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**CAUTION VERY IMPORTANT:** Check that the unit, thermostat, and outdoor unit use the same configuration for the reversing valve designation. Failure to follow this caution will result in improper operation.

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**CAUTION:** Do not use power stealing thermostats. The thermostat will cause the motor to function improperly. A high grade digital thermostat is recommended. Failure to do so could result in damage to components and will void all warranties.

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These fan coils are provided with a Class 2 transformer for 24volt control circuits. Should any add-on equipment also have a Class 2 transformer furnished, care must be taken to prevent interconnecting outputs of the two transformers by using a thermostat with isolating contacts.



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**CAUTION:** Any devices such as fan switches or thermostats that have been furnished by the factory for field installation must be wired in strict accordance with the wiring diagram that is supplied with the unit. Failure to do so could result in damage to components and will void all warranties.

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## PROCEDURE 5 – REFRIGERANT TUBING CONNECTION AND EVACUATION

The VHBX Fan Coil units are supplied with a direct expansion refrigerant coil and a thermostatic expansion valve. Check that the correct thermostatic expansion valve, R-22 or R-410A, is installed on the coil to match the outdoor unit refrigerant type.



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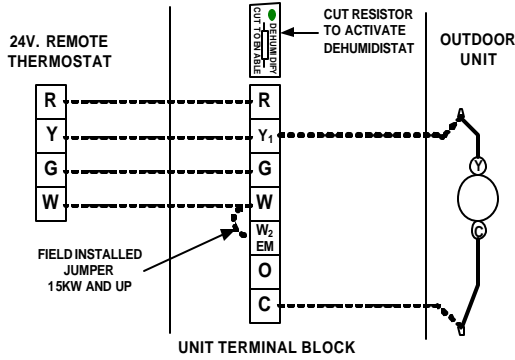
**CAUTION:** Installer must check the coil metering device to see that it is the correct size and type to be matched with the outdoor unit. (R-22 or R-410A) Failure to follow this CAUTION could result in product or property damage and minor personal injury.

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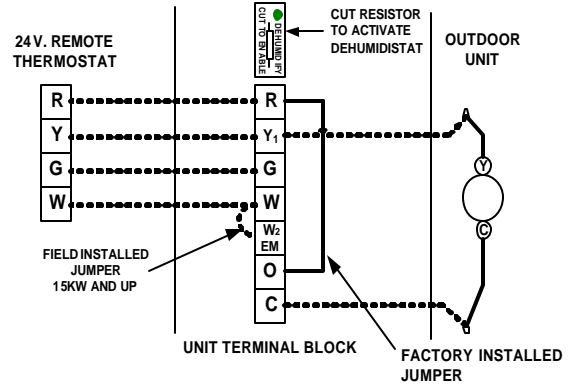
## MODEL VBHBX

## MODEL VOHBX

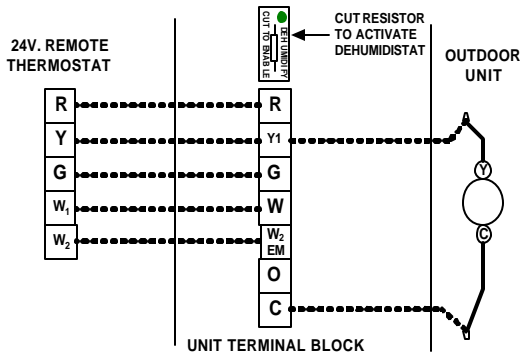
### COOLING WITH 1 STAGE ELECTRIC HEAT THERMOSTAT



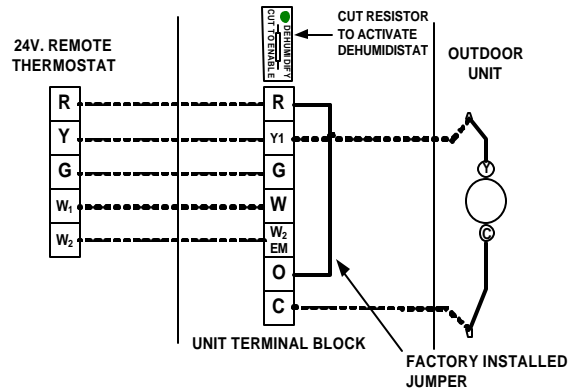
### COOLING WITH 1 STAGE ELECTRIC HEAT THERMOSTAT



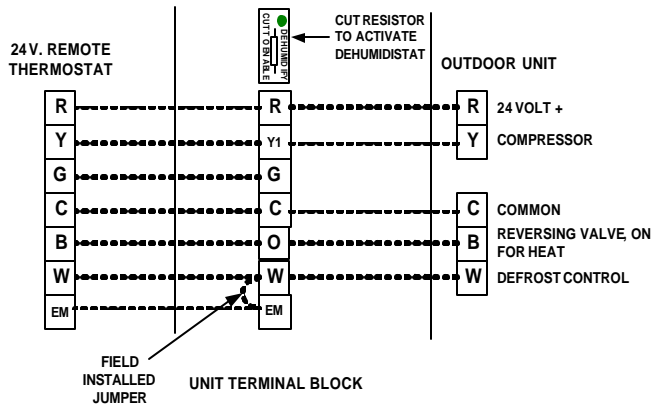
### COOLING WITH 2 STAGE ELECTRIC HEAT THERMOSTAT



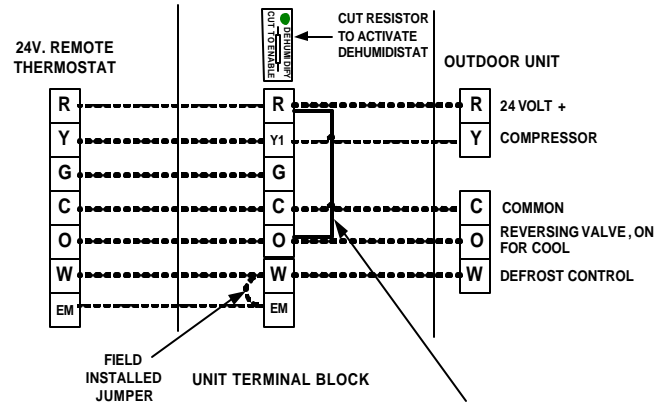
### COOLING WITH 2 STAGE ELECTRIC HEAT THERMOSTAT



### HEAT PUMP WITH ELECTRIC HEAT THERMOSTAT



### HEAT PUMP WITH ELECTRIC HEAT THERMOSTAT



⚠ REMOVE JUMPER FOR HEAT PUMP 'HEATING' OPERATION

Figure 4 - Low Voltage Wiring Connections

Field-supplied refrigerant grade tubing must be sized in accordance with the outdoor unit manufacturer's recommendations. The entire suction tube must be insulated. Do not use damaged, dirty, or contaminated tubing because it may plug refrigerant flow control device. Always evacuate coil and field-supplied tubing to 500 microns before opening outdoor unit service valves.



**CAUTION: A brazing shield MUST be used when tubing sets are being brazed to the unit connections to prevent damage to the unit surface. Failure to follow this CAUTION could result in product and property damage.**

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Units have sweat suction and liquid tube connections. Make suction tube connection first.

1. Cut tubing to correct length.
2. Insert tube into sweat connection on unit until it bottoms.
3. Braze connection using silver bearing or non-silver bearing brazing materials. Do not used solder (materials which melt below 800 degree F).



**CAUTION: Wrap a wet cloth around rear of fitting to prevent damage to TXV and factory-made joints. Failure to follow this CAUTION could result in product and property damage.**

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4. Leak check the line connections and repair any leaks.
5. Evacuate coil and tubing system to 500 microns using deep vacuum method for 30 minutes.

## PROCEDURE 6 – CONDENSATE DRAIN

Units are equipped with primary and secondary 3/4 in. MPT drain connections. For proper condensate line installation see figure 2. To prevent property damage and achieve optimum drainage performance, both primary and secondary drain lines should be installed and include properly-sized condensate traps. (See figure 5 and 7.) Since the drain pan is located on the suction side of the blower, a negative pressure exists at the drain pan and a minimum trap of 1-1/2 inches must be provided in the drain line to assure proper drainage.



**CAUTION: Shallow running traps are inadequate and DO NOT allow proper condensate drainage. (See figure 6.) Failure to follow this CAUTION could result in product and property damage.**

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**NOTE:** If a Condensate Overflow Shut-off Switch, that is designed to be installed in the drain line, is used in place of a secondary drain line, then the cut-off switch should be located in the primary drain line between the fan coil unit and the P-trap.

**NOTE:** When connecting condensate drain lines avoid blocking filter access panel. Prime both primary and secondary condensate traps after connecting to drain pan.

**NOTE:** If unit is located in or above a living space where damage may result from condensate overflow, a field-supplied external condensate pan should be installed underneath the entire unit, and a secondary condensate line (with appropriate trap) should be run from the unit into the pan. Any condensate in this external condensate pan should be drained to a noticeable place. As an alternative to using an external condensate pan, some localities may allow the use of a separate 3/4 in. condensate line (with appropriate trap) to a place where the condensate will be noticeable. The owner of the structure must be informed that when condensate flows from the secondary drain or external condensate pan, the unit requires servicing, or water damage will occur.

Install traps in the condensate lines as close to the coil as possible. Make sure that the outlet of each trap is below its connection to the condensate pan to prevent condensate from overflowing the drain pan. Prime all traps, test for leaks, and insulate traps if located above a living area.

Condensate drain lines should be pitched downward at a minimum of 1 in. for every 10 ft. of length. Consult local codes for additional restrictions or precautions.

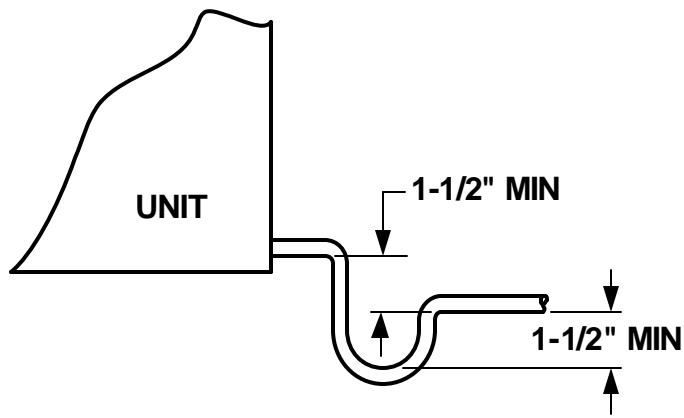
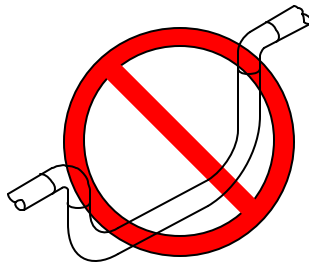


Figure 5 - Recommended Condensate Trap



**DO NOT USE SHALLOW RUNNING TRAPS !**

Figure 6 - Insufficient Condensate Trap

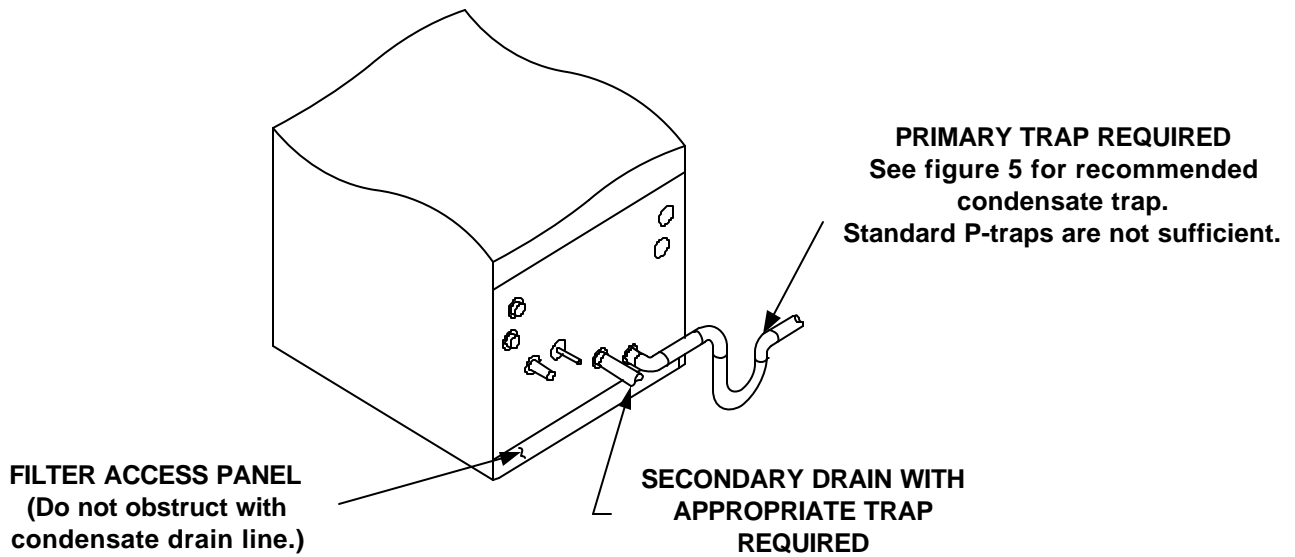


Figure 7 - Condensate Trap and Unit

## PROCEDURE 8 – AIR FILTER

The air filter should be cleaned or replaced every 30 days or more frequently if severe conditions exist. Always replace the filter with the same type as originally furnished.



**CAUTION:** Never operate unit without a filter or with filter access door removed. Damage to blower motor or coil can result. Failure to follow this CAUTION could result in personal injury or product and property damage.

**IMPORTANT:** Factory authorized filters must be used when locating the filter inside the unit. For those applications where access to an internal filter is impractical, a field-supplied filter must be installed in the return duct system.

## PROCEDURE 9 – UNIT START-UP

Refer to outdoor unit Installation Instructions for system start-up instructions and refrigerant charging method details.

### Pre-start Check

Check that supply voltage matches nameplate data.

Ensure that the unit is properly grounded.

With power off, check blower wheel set screw for tightness and ensure that the blower wheel rotates freely and quietly.

Check that the coil, valves and piping have been leak checked and insulated as required.

Install any filters which may have been removed during the installation process.

Before start-up, all of the components should be given a thorough check. Optimal operation of this equipment requires cleanliness. Often after installation of this equipment additional construction activities occur. Care must be taken to protect the equipment from debris during these construction phases.

## APPLICATION AND BLOWER SPEED SELECTION

Select taps are used by the installer to properly configure the system. The ECM motor uses the selected taps to modify its operation to a pre-programmed table of airflows. (See Table 1. ) Airflows are based on the system size or mode of operation and those airflows are modified in response to other inputs such as the need for dehumidification. The unit will deliver a constant airflow, based on the table of airflows and select taps, with a system static pressure up to 0.5 in H2O.



**NOTE:** The unit may appear to ‘pulse’ with system static pressures greater than 0.5 in H2O.

**Table 1 - Airflow Delivery (CFM)  
24VHBX**

Model	Operating Mode	Thermostat Terminals				Control Board Select Taps							
		"X" Energized Terminal				COOL TAP				HEAT TAP (See Notes Below)			
		Y1	G	O	W1	A	B	C	D	A	B	C	D
24VHBX	Cooling	X	X	X		800	720	600	525				
	Continuous Blower		X			400	360	300	265				
	Heat Pump Heating	X	X			720	650	600	550				
	Electric Heat				X					790	730	660	600

**Heating Select Taps**

- A 2 ton outdoor unit with 0 -10Kw electric heat
- B 2 ton outdoor unit with 0 - 5Kw max. electric heat
- C 1-1/2 ton outdoor unit with 0 -10Kw electric heat
- D 1-1/2 ton outdoor unit with 0 - 5Kw max. electric heat

### 36VHBX

Model	Operating Mode	Thermostat Terminals				Control Board Select Taps							
		"X" Energized Terminal				COOL TAP				HEAT TAP (See Notes Below)			
		Y1	G	O	W1	A	B	C	D	A	B	C	D
36VHBX	Cooling	X	X	X		1200	1050	950	850				
	Continuous Blower		X			600	525	475	425				
	Heat Pump Heating	X	X			1080	950	850	760				
	Electric Heat				X					1130	1000	875	790

**Heating Select Taps**

- A 3 or 2-1/2 ton outdoor unit with 0 -15Kw electric heat
- B 3 or 2-1/2 ton outdoor unit with 0 - 10Kw max. electric heat
- C 2-1/2 ton outdoor unit with 0 -10Kw electric heat
- D 2-1/2 ton outdoor unit with 0 - 5Kw max. electric heat

### 48VHBX

Model	Operating Mode	Thermostat Terminals				Control Board Select Taps							
		"X" Energized Terminal				COOL TAP				HEAT TAP (See Notes Below)			
		Y1	G	O	W1	A	B	C	D	A	B	C	D
48VHBX	Cooling	X	X	X		1600	1400	1250	1100				
	Continuous Blower		X			800	700	625	550				
	Heat Pump Heating	X	X			1440	1260	1125	990				
	Electric Heat				X					1500	1360	1190	1060

**Heating Select Taps A +10%** 4 or 3-1/2 ton outdoor unit with 20 - 25Kw electric heat  
**A** 4 or 3-1/2 ton outdoor unit with 10 - 20Kw max. electric heat  
**B** 4 or 3-1/2 ton outdoor unit with 0 - 10Kw max. electric heat  
**C** 3-1/2 ton outdoor unit with 10 - 15Kw electric heat  
**D** 3-1/2 ton outdoor unit with 0 - 10Kw max. electric heat

### 60VHBX

Model	Operating Mode	Thermostat Terminals				Control Board Select Taps							
		"X" Energized Terminal				COOL TAP				HEAT TAP (See Notes Below)			
		Y1	G	O	W1	A	B	C	D	A	B	C	D
60VHBX	Cooling	X	X	X		2000	1800	1600	1400				
	Continuous Blower		X			1000	900	800	700				
	Heat Pump Heating	X	X			1800	1625	1450	1250				
	Electric Heat				X					1875	1700	1500	1300

**Heating Select Taps** **A** 5 or 4 ton outdoor unit with 15 - 25Kw electric heat  
**B** 5 or 4 ton ton outdoor unit with 0 - 15Kw max. electric heat  
**C** 4 ton outdoor unit with 10 - 20Kw electric heat  
**D** 4 ton outdoor unit with 0 - 10Kw max. electric heat

Airflows shown are at standard air conditions with a dry coil.

**NOTES:** The cooling and heating speed taps are factory set on "A".

The delay profile is factory set on "Arid" setting (A).

A call for dehumidification reduces the airflow to 80% of nominal.

The adjust profile is factory set on Normal.

Adjust profile (+) will increase airflow by 10%, while tap (-) will decrease airflow by 10%.

The fan coil must be configured to operate properly with system components with which it is installed. To successfully configure a basic system select the proper setting of the four Select Taps.

**Cooling / Heat Pump Select Tap** – Select system airflow for size of outdoor unit installed. See figure 9.

Refer to Table 1 to select the proper airflow and Select Tap for the system installed. Proper selection should be derived from the outdoor unit capacity (tons) multiplied by nominal CFM per ton. (ex. 3 tons x 400 = 1200 CFM)

**Heating Select Tap** – Select system airflow for heat output. See figure 9.

Refer to Table 1 to select the proper airflow and Select Tap for the electric heater installed.

**Adjust Select Tap** – Select system CFM airflow requirement. See figure 9.

Adjust select options are provided to adjust airflow supplied to meet individual installation conditions such as noise, comfort and humidity removal. To provide airflow at rates described in Table 1, the Adjust Tap is factory set at nominal (NORM). The adjust selections will regulate airflow supplied for all operational modes. The (+) tap provides 10 percent airflow over nominal airflow selected and the (-) tap provides 10 percent airflow below nominal airflow selected.

**Delay Select Tap** – Select desired delay profiles. See figure 9.

Four operation delay profiles are provided to customize and enhance system operation.

**NOTE:** The delay profiles are active only in the cooling / heat pump modes.

Selection Options:

**A** – Arid Climates – the motor is programmed with a minimum ramp time to achieve full cooling capacity within a short time period. The off cycle delay is programmed with a reduced airflow over an extended time period.

- B - Mild Humid Climates** – the motor is programmed with ramp time and speed to achieve dehumidification on cooling start-up, thus allowing more moisture to collect and drain from the coil. The off cycle delay is programmed with a reduced airflow and short time period to enhance system efficiency and minimize re-evaporation of condensate.
- C - Humid Climates** – the motor is programmed with extended ramp time and reduced speed to achieve maximum dehumidification on cooling start-up, thus allowing more moisture to collect and drain from the coil. There is no off cycle delay programmed to eliminate re-evaporation of condensate.
- D – No Delays** – the motor is programmed with no delays to represent normal operation of a standard air handler.

**Heat Delay** - The motor is programmed with a short ramp up time at a reduced speed to allow the electric elements and duct system to heat up before full airflow is achieved. The off cycle delay is programmed with a reduced airflow over a short time period to purge the heat out of the unit and duct system thereby maximizing the efficiency of the entire system.

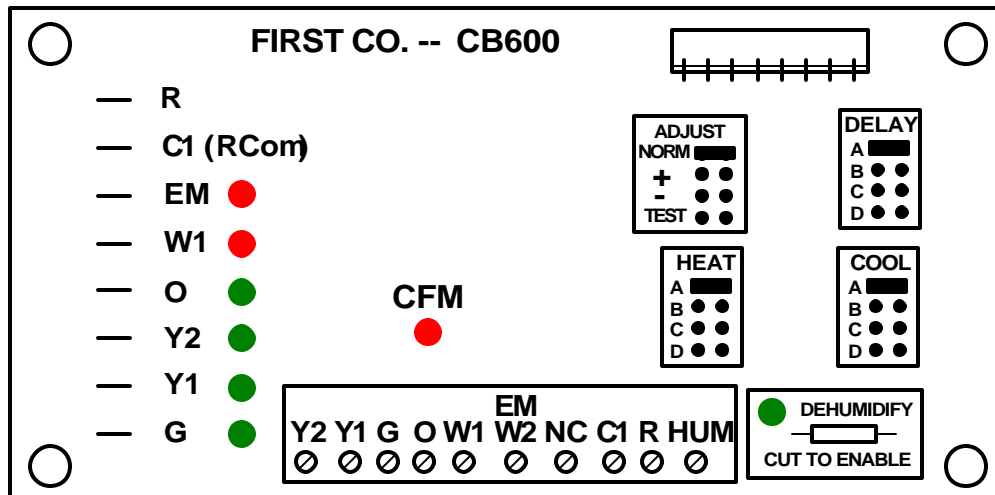
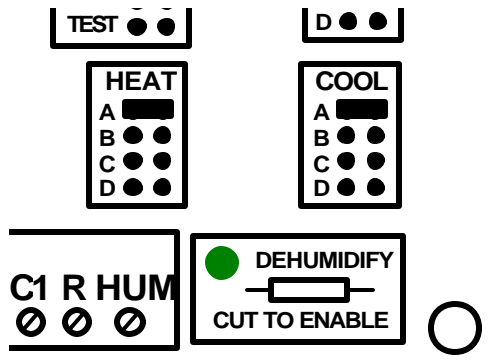


Figure 9 - Select Control Board

**Dehumidify Capability with Standard Dehumidistat Connection**

Latent capacities for systems using the VHBX Fan Coil are better than average systems. If increased latent capacity is an application requirement, the field wiring terminal block provides connection terminals for use with a standard dehumidistat. The fan coil will detect the dehumidistat contacts opening on increased humidity and reduce its airflow to approximately 80 percent of nominal cooling airflow. This reduction will increase the system latent capacity until the humidity falls to a level, which causes the humidistat to close its contacts. When the contacts close, the airflow will return to 100 percent of the selected cooling airflow. To activate this mode, cut the resistor located on the lower right hand corner of the selection control board and wire in a standard dehumidistat. (Refer to figure 10.)

Figure 10 - Dehumidify Resistor on Select Control Board



## PROCEDURE 10 –SEQUENCE OF OPERATION

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**NOTE:** This sequence of operation refers to a heat pump that uses a reversing valve call for cooling ('O' on for cool). The cooling and heating mode would be switched for a heat pump that uses a reversing valve call for heating ('B' on for heat).

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### A. Continuous Fan

Thermostat closes circuit R to G.  
The blower runs continuously at a reduced airflow.

### B. Heat Pump Cooling Mode

If indoor temperature is above thermostat set point and humidity is below humidity set point if dehumidistat is installed, thermostat closes circuits R to G and R to Y1 & O.  
The fan coil delivers cooling airflow.

### C. Heat Pump Cooling Mode – Dehumidification

If indoor temperature is above thermostat set point and humidity is above humidity set point if dehumidistat is installed, thermostat closes circuit R to G and R to Y1 & O and dehumidistat opens R to HUM.  
The fan coil delivers airflow, which is approximately 80 percent of the nominal cooling airflow to increase latent capacity of the system.

### D. Heat Pump Heating Mode

If indoor temperature is below thermostat set point, thermostat closes circuit R to Y1.  
The fan coil delivers heated airflow.

### E. Heat Pump Heating Mode with Electric Heat

If indoor temperature is below thermostat set point, thermostat closes circuit R to Y1, W1, and W2 depending on the thermostat and the unit heating kW.

### F. Emergency Heat

If the thermostat is set to emergency heat, the thermostat closes circuit R to EM. No mechanical heat is produced from the heat pump. All heat is derived from the electric heaters.

## PROCEDURE 11 – TROUBLESHOOTING ECM MOTOR AND CONTROLS

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**CAUTION:** High voltage is always present at the motor. Disconnect power to the unit before removing or replacing connectors or servicing motor. Wait at least 5 minutes after disconnecting power before opening motor. Failure to follow this CAUTION could result in personal injury or product and property damage.

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The ECM motor contains two parts: the control module and motor winding section. **Do not assume the motor or module is defective if it will not start.** Go through the steps described below before replacing control module, Select Control Board or entire motor. The control module is available as a replacement part.

### A. If motor turns slowly:

1. Replace panel and check air filter. Motor may appear to run slowly if access panel or air filter is removed.
2. It is normal operation to run noticeably slower if G terminal is energized without a call for heat or cooling.

### B. If motor does not run:

1. Check for 24VAC at terminal R and C1. If no voltage is present, check the transformer.
2. Check all plugs and receptacles for any deformation, which could cause loose connections. Be sure plugs are fully seated.
3. Verify that supply voltage is present at the motor.

### C. Check control signals:

Verify low voltage control signals to motor. The motor receives its control signals through the 16-pin wiring harness. The combination of pins energized will determine the motor speed. See table 2 for pin number on 16-pin plug which should have voltage when Select Control Board screw terminals have 24VAC.

### Thermostat

1. Remove all thermostat wires from Select Control board,
2. Jumper screw terminals on the select control board one at a time: R-G, R-Y1, and R-W1. If motor runs in all cases, thermostat is miswired, configured incorrectly, or defective. If motor runs in some cases, but not others, continue to check wiring harness and circuit board.

Table 2 - Wiring Harness Terminations

16-Pin Motor Wiring Harness to 16-Pin Connector on Select Board			
Pin # on 16-Pin Connector	Description		Signal on pin with Screw Terminal Jumpered to R *
1	Common		
2	W /W1	Heating Signal	24VAC **
3	Common		
4	Delay Adjust		
5	Cool Fan Adjust		
6	Y1	AC or HEAT PUMP	(-) 12VDC **
7	CFM Adjust		
8	Not Used		
9	"O" (HP/Cool)	REVERSING VALVE	
10	Dehumidify		0V (24VAC on no call)
11	Heat Fan Adjust		
12	24V AC		24VAC continuous
13	W2 / EM	Not used	24VAC **
14	Y /Y2	Not Used	
15	G	Fan Signal	24VAC **
16	Not Used		

\* Check voltages with 16-Pin Plug disconnected from the motor.

\*\* These signals will start the motor.

Dehumidify - 24VAC is present with a call for no dehumidification.

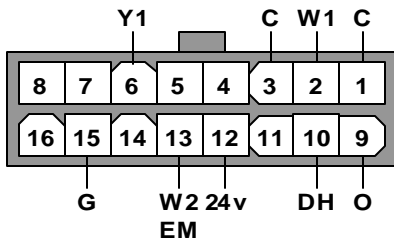


Figure 10 - 16 Pin Signal Connector

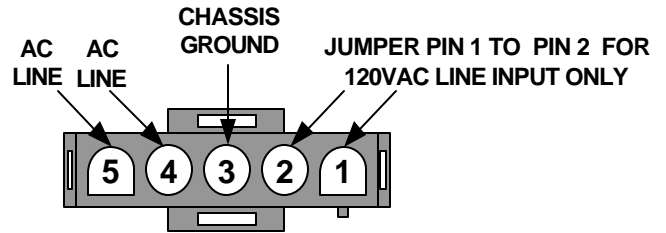


Figure 11 - 5 Pin Power Connector

**WARNING:** Applying 240VAC line input with Pin 1 and Pin 2 jumper in place will permanently damage unit.

**Wiring Harness**

1. Shut off power to unit. Wait 5 minutes.
2. Remove 5-pin connector from motor.
3. Remove 16-pin connector from motor.
4. Replace 5- pin plug and turn power on.
5. Check for correct voltages on 16-pin connector with screw terminals jumpered. ( See table 2 for values.)

If signals check correctly and motor does not run, inspect wiring harness for loose pins or damaged plastic connectors that could cause poor connections. If connections are good, either motor control module or motor is defective. If proper signals are not present, check Select Control Board using procedure below:

**16-pin Plug on Select Control Board**

1. Unplug wiring harness from board.
2. Check for appropriate voltage on connector pins with Select Control Board terminals jumpered. See table 2 for values and example below.

If proper signals are not present, replace the Select Control Board. If signals are present at the board and not the other end of the wiring harness, the wiring harness is defective.

**TROUBLESHOOTING EXAMPLE:**

Motor is not running on a call for Heat Pump Heating.

1. After performing checks in Thermostat section, follow steps 1 thru 5 in the Wiring Harness section. Then proceed with the example.
2. With all thermostat wires removed from the Select Control board, place a jumper wire between R and Y1 low voltage terminals on the Select Control board.
3. Check table 2 for pin number on the 16-pin connector associated with the Y signal. The correct pin is #6. The far right column shows that (-) 12VDC should be present between pin #6 and pin #1 (common) on the 16-pin connector.
4. Set meter to read DC voltage. Place meter between pins #1 and #6 and check for (-) 12VDC (common side of meter on pin #1.) If signal is present, the problem is the module or motor. If signal is not present, then problem is either wiring harness or Select Board.

These steps can be repeated for the other modes of operation.

**To check Select Control Board:**

1. Leave jumper wire in place between R and Y1.
2. Remove 16-pin wiring harness from the Select Control Board.
3. Check table 2 for pin number on the 16-pin connector associated with the Y signal. The correct pin is #6. The far right column shows that (-) 12VDC should be present between pin #6 and pin #1 (common) on the 16-pin socket connector.
4. Place meter between pins # 6 and #1 on the socket connector and check for (-) 12VDC.
5. If voltage is present, the wiring harness is bad. If not, the Select control Board is bad.

**D. Verify Motor Winding Section:**

Before proceeding with module replacement, check the following to ensure motor winding section is functional. With control module removed and unplugged from the winding section:

1. The resistance between any 2 motor leads should be similar.
2. The resistance between any motor lead and unpainted motor end plate should be greater than 100K ohms.
3. If motor winding section fails one of these test, it is defective and must be replaced.

## CARE AND MAINTENANCE

For continuing high performance, and to minimize possible equipment failure, it is essential that periodic maintenance be performed on this equipment. For a current copy of the detailed Maintenance Program, log on to [www.firstco.com](http://www.firstco.com) and look under “Product Information”.

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**WARNING: Disconnect all power to unit before servicing field wires or removing control package. The disconnect (when used) does not disconnect power to the line side of the disconnect, but does allow safe service to all other parts of the unit. If the unit does not have a disconnect, disregard the foregoing. Instead, make sure that a disconnecting means is within sight from, and is readily accessible from, the unit. Disconnect all power to the unit before performing any maintenance or service on it. Failure to follow this WARNING can cause electrical shock, fire, personal injury or death.**

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The minimum maintenance requirements for this equipment are as follows:

1. Inspect and clean or replace the air filter every 30 days or more frequently if severe conditions exist. Always replace the filter with the same type as originally furnished.
  2. Inspect cooling coil before each cooling season. The coils must be kept clean, any dust or other contaminants which accumulate on the heat transfer surfaces interferes with the air flow and impairs heat transfer. The coil can be cleaned by one of the following methods: Cleaning with low pressure compressed air or flushing and rinsing with water and a detergent is advisable for greasy surfaces.
  3. Inspect drain pan cleanliness annually and clean as required. Inspect the condensate, drain prior to and periodically during the cooling season, for proper draining.
  4. Check blower motor and wheel for cleanliness each heating and cooling season. Clean as required.
  5. Inspect electrical connections for tightness and controls for proper operating each heating and cooling season. Service as required.
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**WARNING: As with any mechanical equipment, personal injury can result from sharp metal edges, etc., therefore, care should be taken when removing and working on metal parts.**

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### Maintenance Updates

A current copy of the Maintenance Program log can be found at [www.firstco.com](http://www.firstco.com) under “Product Information”.

## Notes

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